

# Hypertherm®

## HPR cartridge

Simplify your cutting process



### Single-piece consumable – optimized life and cut quality

The Hypertherm HPR® cartridge represents a revolutionary change to traditional mechanized plasma consumables. Dramatically simplifying plasma cutting, the cartridge replaces five standard consumables, eliminating costly stack-up errors. Increase productivity with faster consumable changeover and reduced training time. The all-new HPR cartridge will transform the way you cut metal.

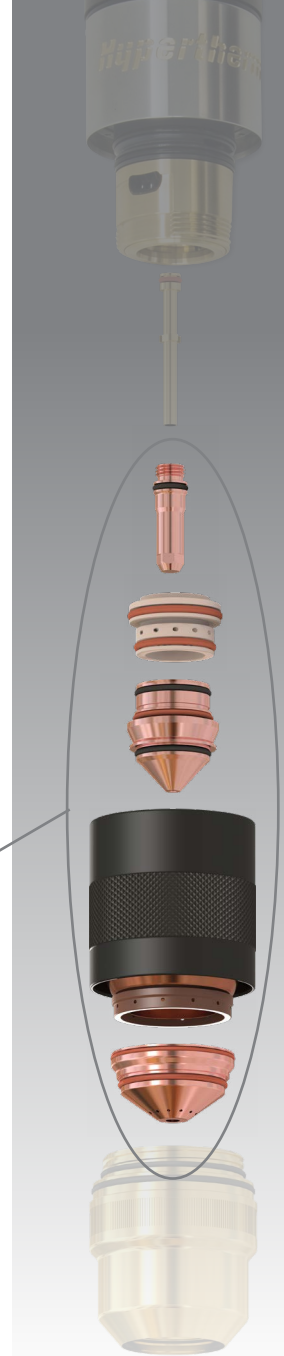
# HPR cartridge makes mechanized cutting easier

## Simplify plasma cutting

- One cartridge replaces five standard consumables.
- Toolless consumable change allows the cartridge to be replaced without removing the torch.
- Clearly marked single-piece consumable eliminates stack-up errors.
- Easy to upgrade – no process changes needed.

## Lower operating cost

- Longer life resulting in fewer consumables used.
- Less time spent managing consumables at the cutting machine and reduces costs associated with purchase, inventory, and storage of consumables.
- Improved quality over life reduces secondary operations, specifically grinding due to dross and angularity.



## One cartridge replaces five standard consumables



HPR® cartridges are available for your highest volume cutting processes, and require no change to current cut settings.

| Amps | Standard | Bevel |
|------|----------|-------|
| 260  | ●        | ●     |
| 130  | ●        |       |
| 80   | ●        |       |

## Enhanced cut quality

- Extended cut quality over life compared to standard HPR® consumables.
- New consumables with each cartridge ensure the highest cut quality results from your HPR.
- Fewer consumable parts to manage encourages customers to cut at recommended amperages for their applications.



## Increased productivity

- Faster consumable changeovers reduces downtime, putting more plate through the cutting process.
- Eliminates consumable stack-up mistakes that result in expensive rework, plate damage, torch and consumable failures, and down-time.
- Simplifies operator training.



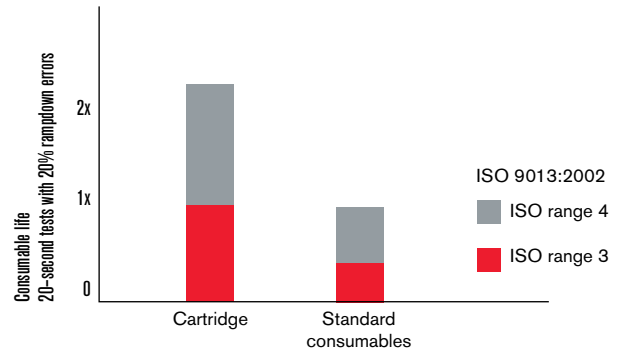
## Simplified torch design with plug-n-play compatibility

- Connects directly to standard HPRXD® receptacle.
- No setting changes required.
- Use your current HPRXD torch for cutting all other HPR processes.

## HPR cartridge quality over life

Oxygen 20/20 cut quality over life

7 mm to 20 mm (1/4" to 3/4") mild steel



Data from HyPerformance® HPRXD® 80-260 A lab testing.

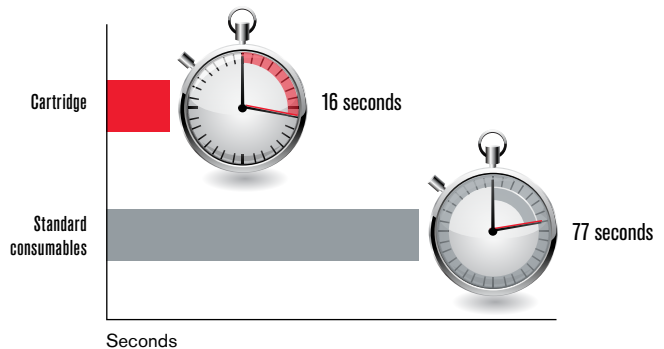
Production may vary.

The cut quality ranges, shown in these test results, meet the ISO 9013:2002 industrial standard that defines cut quality of thermally cut parts. The lower the range, the smaller the angle on the cut face.

*"This cartridge cuts changeover time from over 2 minutes every time to just 10 seconds!"*

—OPERATOR, STEEL SERVICE CENTER, OREGON USA

## Consumable changeover time



Based on a typical consumable changeover of electrode and nozzle.

**HELPING YOU  
SHAPE THE WORLD.**



PLASMA | LASER | WATERJET | AUTOMATION | SOFTWARE | CONSUMABLES

For more information, visit [www.hypertherm.com](http://www.hypertherm.com)

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